

a1
amended
segments and integrally formed as one unit, wherein tip ends of cut-rising pieces functioning to allow insertion of said engaging projections into said engaging holes but prevent said engaging projections from being pulled out from said engaging holes, and said cut-rising pieces are brought into contact under pressure from peripheral faces of said engaging projections.--

Page 5, revise the paragraph at lines 25-35 as follows:

a2
--Thereafter, when the engaging projections 17P are inserted and engaged with the engaging holes 5H, the tip ends of the cut-rising pieces 5T provided on the engaging holes 5H come into contact with the peripheral faces of the engaging projections 17P such that the cut-rising pieces 5T strongly push the peripheral faces. Therefore, the peripheral faces of the engaging projections 17P receive trimming effect and generate scuff mark, and the peripheral faces of the engaging faces of the engaging projections 17P are formed into coarse faces. As shown in Fig. 5, outer peripheral faces of the cut-rising pieces 5T and the engaging projections 17P are formed with accumulating portions 19 made of conductive paste, and with the conductive paste, the conductivity is further enhanced.--

In the Claims:

Rewrite Claim 1 in amended form as follows:

- a3
amended
Sub
01
1. (Amended) A ~~plane~~ carbon commutator comprising:
a plurality of metal segments fixed to a commutator body made of resin;

and